

January, 2016

3M™ Damping Aluminum Foam Sheet 4014

Product Description

3M™ Damping Aluminum Foam Sheet 4014 is an open-cell polyurethane foam with an aluminum constraining layer on one side and a pressure sensitive adhesive on the opposite side to facilitate attachment to the surface of the vibrating panel. The adhesive is protected by an easy-release liner.

How it works:

Strain energy from the vibrating panel is introduced into the viscoelastic foam. The strain in the foam is in shear as a result of the aluminum constraining layer. The viscous portion of the response of viscoelastic foam results in mechanical energy being dissipated to negligible heat. This energy dissipation results in (1) attenuated amplitudes of vibration when systems are being continuously excited at frequencies which match their natural frequencies, or (2) more rapid decay in systems that are freely oscillating at their natural frequencies as a result of a momentary excitation such as an impact.



Product Features

- Excellent damping per pound of material used and installed cost ratio.
- Easy to apply – only hand pressure required.
- Good thermal insulator and heat reflector.
- Excellent moisture resistance, aging properties and fatigue resistance.
- Meets Federal Air Regulation Flammability Specifications for acoustical insulation materials (FAR Section 25.853, Paragraph B).

3M™ Damping Aluminum Foam Sheet 4014

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Property	Values	
Thickness	6.35 mm	250 mil
Weight	1.32 kg/m ²	0.27 lb/ft ²
Moisture Resistance	Less than 0.25% weight gain (When conditioned at 150°F/67°C and 100% RH for one week).	

Federal Air Regulation

3M™ Damping Aluminum Foam Sheet 4014 FAR (Federal Air Regulation) Section 25.853 Compartment Interiors We have classified our 3M damping aluminum foam sheet 4014 construction within paragraph (B) of the subject FAR Section as it is included in the class of acoustical insulation materials. As such, it must be self extinguishing when tested vertically in accordance with the applicable portions of Appendix F (Acceptable Test Procedure for showing compliance 25.853).

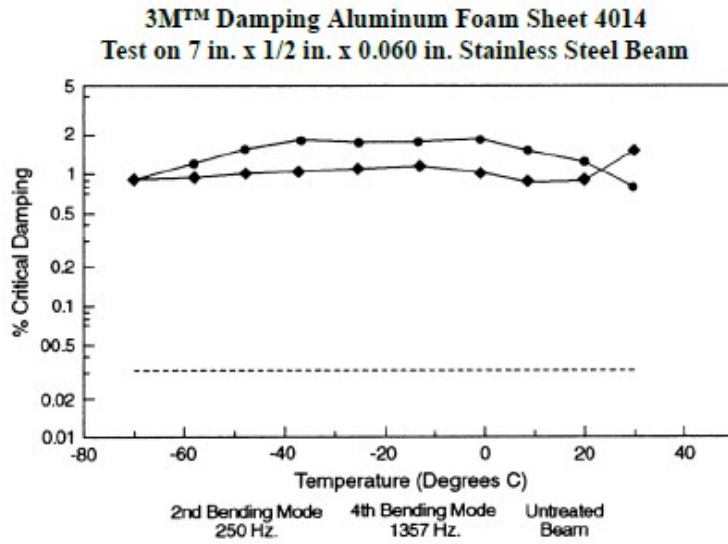
Specimen samples of 3M damping aluminum foam sheet 4014 were prepared in accordance with paragraph (B) of Appendix F. "Materials must be tested either as a section cut from a fabricated part as installed in the airplane or as a specimen simulating a cut section." Samples of 3M damping aluminum foam sheet 4014 (3 in x 12 in) were applied to 20-mil aluminum panels of the same size to meet this requirement. The apparatus used to conduct this testing was as specified in Paragraph (C) of Appendix F.

Typical Damping Properties

The figure below illustrates the damping measured on 2 of the bending modes of a stainless steel cantilever beam when 3M damping aluminum foam sheet 4014 is attached to the surface of the beam. The damping is measured as a function of temperature and is compared to an untreated beam. This damping was determined by the half power band width technique on frequency response functions measured with a Fast Fourier Transform Analyzer.

3M™ Damping Aluminum Foam Sheet 4014

Typical Damping Properties (continued)



Electrical and Thermal Properties

Property	Values	
Thermal Conductivity (k value)	0.069 W/m/°C	0.48 (btu-in)/(h-ft ² -°F)

Handling/Application Information

Application Ideas

- Reduce resonant noise, vibration and fatigue in metal, plastic panels and support structures.
- Almost anywhere plastic or metal contact with materials that can result in potentially damaging vibration.

3M™ Damping Aluminum Foam Sheet 4014

Handling/Application Information (continued)

Application Techniques

3M™ Damping Aluminum Foam Sheet 4014 contains an aggressive pressure sensitive adhesive to facilitate bonding to the surface of the structure. Best results are obtained when applied at temperatures above 50°F (10°C) on a clean, dry surface (free of oil, wax, dust, rust, etc.) and the bond is continuous (void-free) throughout the interface between 3M damping aluminum foam sheet 4014 and the structure.

For best results apply as follows:

1. Clean metal surface of structure with appropriate solvent for removing any surface contaminants such as processing oils or waxes.

Note: When using solvents, be sure to extinguish ignitions sources and follow the manufacturer's precautions and directions for use when handling such materials.

2. Wipe the clean surface of the structure to complete dryness with a clean, dry lint free cloth.

Note: Steps 1 and 2 should be repeated until the used drying cloth is clean (no more residue appears on the cloth after wiping).

3. Remove the protection liner.

4. Place one edge on the surface of the structure and press into place with finger pressure. Lower the rest of the foam piece into place while applying finger pressure on the bond line as it progresses across the surface of the structure. This method of application will minimize voids in the pressure sensitive bond.

Storage and Shelf Life

To obtain best performance, use this product within 24 months from date of manufacture.

Industry Specifications

FAR (Federal Air Regulation) Section 25.853, Paragraph B

References

Property	Values
3m.com Product Page	https://www.3m.com/3M/en_US/company-us/all-3m-products/~/~3M-Damping-Aluminum-Foam-Sheets-4014?N=5002385+3293241431&rt=rud
Safety Data Sheet (SDS)	https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&msdsLocale=en_US&co=ptn&q=4014

3M™ Damping Aluminum Foam Sheet 4014

ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

Information

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

3M™ Damping Aluminum Foam Sheet 4014



3M United States
3M Center
St. Paul, MN 55144-1000
800-362-3550
www.3M.com

Please recycle.
© 3M 2020. All Rights Reserved.

The brands listed above are trademarks of 3M