

Scotch® Bag Conveying Tape 8631



Technical Data

March, 2003

Product Description

Scotch® Bag Conveying Tape 8631 is a high-performance tape reinforced with continuous polypropylene mono filaments. Scotch® Tape 8631 is designed to hold polyethylene bags together during shipping and loading. The pressure sensitive adhesive is specifically formulated to provide consistent adhesion to polyethylene.

Construction

Backing	Adhesive	Reinforcement	Backing Color
Polypropylene film	Pressure sensitive synthetic rubber resin	Polypropylene mono filaments	Clear

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

	ASTM Test Method
Roll Diameter:	12 in. (305 mm) and 11 in. (280 mm)
Adhesion to Steel:	67 oz./in. width (73 N/100 mm width) D-3330
Tensile Strength:	160 lbs./in. width (2800 N/100 mm width) D-3759
Elongation at Break:	30% D-3759

Available Sizes

Standard Widths:	1/4 in. (6.4 mm)
Core Size (ID):	6 in. (152.4 mm)
Lengths:	8,000 yds. (7,315 m)

Storage Conditions

Store behind present stock. Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40-50% relative humidity are recommended. Rotate your stock.

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8631

Precautionary Information

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.

For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit www.3M.com/packaging. Address correspondence to: 3M Industrial Adhesives and Tapes Division, Building 21-1W-10, 900 Bush Avenue, St. Paul, MN 55106. Our fax number is 651-733-9175. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-787-750-3000. In Mexico, phone: 52-70-04-00.

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ISO 9002

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9002 standards.

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3M Center, Building 21-1W-10, 900 Bush Avenue
St. Paul, MN 55106



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