



Adhesion Promoter 86A

Technical Datasheet

November 2007

Product Description

3M™ Adhesion Promoter 86A is a liquid “primer” designed to be used with 3M™ Polyurethane Protective Tapes and Boots and other acrylic adhesives to enhance initial adhesion in demanding situations.

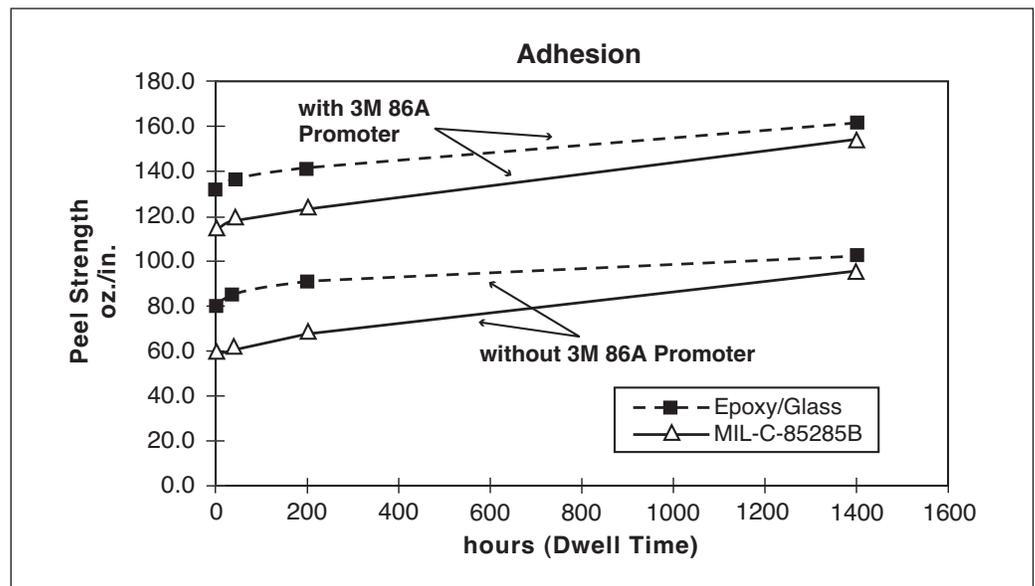
3M 86A promoter is designed to promote faster initial adhesion to certain types of surfaces, such as polyurethane paint, epoxy primers, or epoxy composites. It is not intended for use where the acrylic adhesive would be in direct contact with aluminum, stainless steel, carbon, steel, or glass.



| Product: | Pkg: | UPC: | NSN: |
|---------------|------------------------------|----------------|------------------|
| 7" x 7" wipes | 5 packets/bag, 1 bag/case | 021200-96361-2 | 8040-01-448-4791 |
| Product: | Pkg: | UPC: | NSN: |
| 1 pint can | 12 pints/case | 021200-31592-3 | 8040-01-450-9187 |

Typical Performance Characteristics

3M 86A Promoter allows for faster initial adhesion build rate of 3M™ Polyurethane Protective Tapes and Boots with acrylic adhesives to certain surfaces.



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Application Use: **Note: When using solvents, extinguish all ignition sources, including pilot lights. Read and follow manufacturer's warnings and directions for use.**

1) **Surface Preparation**

The bonding surface must be smooth, clean, dry and free of foreign matter. If necessary, the surface should be sanded to the smoothness attainable with 320 grit sandpaper. Clean the surface with isopropyl alcohol and allow the surface to dry prior to the application of 3M™ Adhesion Promoter 86A.* Application of 3M Promoter 86A on bare metal surfaces does not appreciably enhance adhesive values. The danger in using 3M Promoter 86A on metal surfaces is that it may transfer to the tape adhesive, if the tape is lifted for repositioning. If this transfer occurs, the adhesive of the protective tape will be compromised.

Note: Towels or cloths used in the cleaning process should be untreated and lint free (i.e. - cheesecloth or Kimwipe®).

2) **Apply 3M 86A Promoter**

Wipe the surface with the pre-saturated 3M 86A Promoter wipe or with cheesecloth wetted with 3M 86A Promoter, using the minimum amount that will coat desired surface. **More is not better.** Allow to dry for 10 minutes. For best results, apply 3M Polyurethane Protective Tape with acrylic adhesive within two hours to the promoted surface.

Note: In many applications only the outer most edges of the application area may require use of 3M 86A Promoter.

Note: 3M Tape and Boot applications over 3M 86A Promoter will be more difficult to remove.

Note: If desired, 3M 86A Promoter may be sprayed on the surface, using most conventional spray equipment. If dilution is required, it may be done with isopropyl alcohol.*

Typical Physical Properties and Performance Characteristics

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

| Property | | |
|--|---|---|
| Active Ingredient | Polyamide Resin | |
| Solvent | Isopropyl Alcohol, N-Propyl Alcohol | |
| Solids | 6.5% | |
| Color | Transparent, Colorless | |
| Viscosity | Approximately 100 cps | |
| Flashpoint | 53°F (12°C) Flammable Liquid | |
| Package Size | Pint 16 ounces (473 ml) Presaturated Wipes 7 in. x 7 in. (177 mm x 177 mm) - 5 pre-packaged wipes in pouch | |
| Net Weight | .95 lbs./pint | |
| Storage | Store at 60-80°F (16-27°C). Lower temperature storage will cause 3M 86A Promoter to gel. See Precautionary Information. | |
| Shelf Life | Two (2) years from date of manufacture | |
| Property | Test Method | Units |
| Initial Peel Adhesion [3M™ Polyurethane Protective Tape 8681HS w/ 3M 86A Promoter] Epoxy/Glass Mil-C-85285B | ASTM D-1000 (1 hr dwell, 180° Peel) | oz./in. (N/100mm) 132.4 (145.0) 117.0 (128.0) |

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Precautionary Information

If gelling occurs, place the can of 3M™ Adhesion Promoter 86A into a zip-lock plastic bag to keep can and label dry. Place the can of 3M 86A Promoter into a container of hot tap water (120-140°F [49-60°C] max.) for 30 minutes. The gels will go back into solution with no performance effects on the product. **WARNING: This is a flammable liquid!** Do not heat in boiling water or on top of stove/hot plate, in oven or open flames.

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, visit www.3M.com/msds or call 1-800-364-3577 or (651) 737-6501. Consult local air quality rules and regulations which may regulate product use.

For Additional Information

In the U.S., call toll free 1-800-235-2376, or fax 1-800-435-3082 or 651-737-2171. For U.S. Military, call 1-866-556-5714. If you are outside of the U.S., please contact your nearest 3M office or one of the following branches:

| | | | |
|--|--|---|---|
| Australia 61-2-498-9711 tel 61-2-498-9710 fax | Austria 01-86686-298 tel 01-86686-229 fax | Brazil 55 19 3838-7876 tel 55 19 3838-6892 fax | Canada 800-410-6880 ext. 6018 tel 800-263-3489 fax |
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This product was manufactured under a 3M quality standard registered under AS9100 standards.



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