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3M™ Tartan™ Box Sealing Tape 369

Product Description

Tartan™ Box Sealing Tape 369 is a general purpose packaging tape used for noncritical box sealing applications. This product has a conformable backing and a pressure sensitive hot melt adhesive system. This construction provides a good closure for lightweight boxes exposed to minimal distribution hazards.

Product Features

- Adheres to a variety of surfaces.
- Low strength conformable backing.
- Edge tear and split resistance.
- Good holding power to fiberboard.
- Reliable closures.
- Roll to roll consistency increases productivity for improved unit costs.
- Meets FDA requirements for indirect food contact.



Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Property	Values		Method
Color	Clear and Tan		
Total Tape Thickness	0.041 mm	1.6 mil	ASTM D3652
Backing Thickness	0.025 mm	1.0 mil	ASTM D3652
Backing	Biaxially oriented polypropylene film		
Adhesive	Pressure sensitive hot melt rubber-resin		
Holding Power to Fiberboard	1,000+ min		ASTM D3654

Typical Performance Characteristics

Property	Values		Method	Substrate
Peel Adhesion	32.8 N/100mm	30 oz/in	ASTM D3330	Stainless Steel
Elongation at Break	160 %		ASTM D3759	

Tensile Strength		Test Condition
333 N/100mm	19 lb/in	Machine Direction
665 N/100mm	38 lb/in	Cross Direction

Property: Tensile Strength
Method: ASTM D3759

Available Sizes

Property	Values	
Standard Length	50, 100, 914, 1500 m	55, 109, 1000, 1641 yd
Standard Width	48, 72 mm	1.9, 2.8 in
Core Size (ID)	76.2 mm	3 in

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Handling/Application Information

Application Techniques

An extensive line of application equipment including hand held manual dispensers and semi-automatic and fully automatic equipment is available. Application of Tartan™ Box Sealing Tape 369 is most easily accomplished at room temperature. At colder temperatures, approaching 32°F (0°C), the adhesive becomes more firm. Once applied, Tartan tape 369 performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

Storage and Shelf Life

Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40 to 50% relative humidity are recommended. To obtain best performance, use this product within 18 months from date of manufacture.

Trademarks

Tartan is a trademark of 3M.

References

Property	Values
3m.com Product Page	https://www.3m.com/3M/en_US/company-us/all-3m-products/-/Tartan-Box-Sealing-Tape-369?N=5002385+3293241039&rt=rud
Safety Data Sheet (SDS)	https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&msdsLocale=en_US&co=ptn&q=369

ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

Information

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