#### February, 2016

# 3M<sup>™</sup> Scotch<sup>®</sup> Filament Tape 897

#### **Product Description**

Scotch® Filament Tape 897 is a glass-filament-reinforced tape suitable for light to medium duty strapping, bundling, and reinforcing applications. Scotch® Tape 897 has a synthetic rubber adhesive with good adhesion to most fiberboard surfaces and to a variety of plastic and metal surfaces.

#### **Product Features**

- UL recognized 969 file MH26206
- Abrasion and moisture resistant.
- Allows printing and illustrations to be seen through the tape.
- Good shear and initial adhesion.
- Good aging.
- Protection of filaments and adhesive to provide longer package life.
- Maximizes package performance when exposed to outdoor and humid environments.
- Less tape needed for applications where high tensile strength is a main requirement.
- Clear display of graphics, artwork, and other important messages.
- Good holding with minimum amount of tape under wide range application conditions.
- Hold with minimum rubdown.
- Boxes remain closed for long period of time.

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# **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

# **Typical Physical Properties**

Property	Values		Method
Backing Color	Clear		
Total Tape Thickness	0.127 mm	5 mil	ASTM D3652
Backing	Polypropylene film		
Adhesive	Pressure sensitive synthetic rubber		
Reinforcement	Glass yarn		

# **Typical Performance Characteristics**

Peel Adhesion		
5.5 N/cm	55 N/100mm	50 oz/in

Property: Peel Adhesion Method: ASTM D3330 Substrate: Stainless Steel

Tensile Strength		
297.7 N/cm	2977 N/100mm	170 lb/in

Property: Tensile Strength Method: ASTM D3759

#### Elongation at Break: 4 %

Methods

ASTM D3759

# Handling/Application Information

#### **Application Techniques**

An extensive line of hand-held dispensers is available. Application of Scotch® Filament Tape 897 is most easily accomplished at room temperature. At lower temperatures, approaching 32°F (0°C), the adhesive becomes firm. Once applied, Scotch® Tape 897 performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

# **Storage and Shelf Life**

Store behind present stock. Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40-50% relative humidity are recommended. Rotate your stock. To obtain best performance, use this product within 18 months from date of manufacture.

# Trademarks

Scotch is a registered trademark of 3M. 3M is a trademark of 3M.

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#### References

Property	Values
3m.com Product Page	https://www.3m.com/3M/en_US/company-us/all-3m-products/~/Scotch- Filament-Tape-897?N=5002385+3293242120&rt=rud
Safety Data Sheet (SDS)	https://www.3m.com/3M/en_US/company-us/SDS-search/results/? gsaAction=msdsSRA&msdsLocale=en_US&co=ptn&q=897

# **ISO Statement**

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

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