

#### **Technical Information Sheet**

Product Number 1567 [fka MSX-6471]

3M<sup>™</sup> High Adhesion Double Coated Medical Tape

Issued: August 2013 Supersedes all previous versions

# **Features and Benefits:**

- Excellent Adhesion to a wide range of substrates No Natural Rubber Latex \_
- EtO & Gamma Sterilization Compatible Medium weight Paper Release Liner \_

Clear, Strong Film Carrier \_

#### **Composition:**

Tape Caliper, without liner	5 mil (0.13mm) High Adhesion Double Coated Medical Tape
Carrier	0.92 mil (0.023 mm) Transparent Polyester Film
Adhesive, both sides	Synthetic Rubber, designed for medical device construction
Release Liner	60 lb. Bleached Kraft paper, silicone release coated both sides (3.5 mil/0.09 mm)

#### **Properties**<sup>+</sup>:

180° Peel Adhesion to Stainless Steel	175 oz/inch width (4.96 Kg/25 mm) (48.7 N/25 mm)
<b>Release from Liner</b>	40 gm/inch width (40 gm/25 mm)

+ 3M test methods available upon request.

# **Roll Description:** Tape supplied on 3 inch (76 mm) diameter cores.

Length	700 yards (640 m) ± 2% Maximum
Width	48 inch (122 cm) $\pm 1/32$ in (1.0 mm)

# Current Splices: Splices on the tape are intended for continuous processing.

Roll Width	Maximum Number of Splices per Roll
$\leq$ 8 inch (20 cm)	2 per 100 yd (91 m)
	3 per 200 yd (183 m)
	8 per 700 yd (640 m)

Information on the splice frequency in roll widths greater than 8 inch (20 cm) is available upon request.

# **Packaging and Recommended Storage**

Product as supplied in original packaging will maintain stated properties for a period of two [2] years from date stamped on shipping container when stored at temperatures of 50-80°F (10-27°C) and a relative humidity between 40-60 percent.

# Please see reverse side for important product, safety and warranty information.

**Product and Safety Information:** User is solely responsible for determining the suitability of 3M samples and products for the intended use including any necessary safety or toxicity assessment. 3M will provide Material Safety Data Sheets or equivalent and results of biocompatibility testing upon request. In every case before using any product in full scale production users should conduct their own tests to determine to their own satisfaction whether the product is of acceptable quality and is suitable for their particular purposes under their own operating conditions.

Notice: Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendations to practice any invention covered by any patent, without authority from the owners of this patent.

#### Warranty Information

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#### **Ordering Information**

Call us at Customer Service to place an order: 800-742-1994 (U.S.). Visit our website: **www.3M.com/medtech** for product and services information, news about conferences we will be attending, new product highlights or to make a direct inquiry.

To have a sales representative contact you, to request samples or clinical and safety summaries, please contact us at 3M HELPLINE 800-228-3957 (U.S.) or for international inquiries, please contact your local country representative.

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