3MSuper Bond[™] Film Tape 396

Product Description	3M TM Super Bond TM Film Tape 396 is a polyester film tape for adhering to polyesters polyethylenes and many other difficult-to-adhere-to surfaces.				
Product Construction	Backing	Adhesive	Color	Standard Roll Length	Standard Widths
	Polyester	Rubber-resin	Transparent	36 yds. (33 m)	3/4 in. (19 mm) 1 in. (25 mm) 2 in. (50 mm) 3 in. (75 mm) 4 in. (100 mm)
Typical Physical Properties	Note: The following technical information and data should be considered representativ or typical only and should not be used for specification purposes.				
			ASTM Test Method		
	Adhesion to Steel:		170 oz./in. width (190 N/100 mm)		D-3330
	Tensile Strength at Break:		25 lbs./in. width (440 N/100 mm)		D-3759
	Elongation at Break:		18%		D-3759
	Backing Thickness: Total Tape Thickness:		1.7 mils (0.04 mm) 4.1 mils (0.10 mm)		D-3652 D-3652
Features	 Polyester backing for abrasion, chemical and thermal resistance. Aggressive adhesion that adheres to many difficult-to-stick-to surfaces. 				
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	Immediate adhesion for easy application.				
	 Adhesive thickness allows adhesion to many irregular surfaces. 				
Application Ideas	 Splicing, sealing, repairing, holding and reinforcing a variety of difficult-to-hold materials. 				
	 Splicing, reinforcing and repairing Dupont's Tyvek® material. 				
	• End-tabbing Lycra® material.				
	Splicing manila board during die-cutting.				
	Repairing and reinforcing high-wear areas of rip-stop nylon.				
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	 Holding polyethylene barrel liners in place. 				

• Splicing large photographic acetate transparencies.

• Splicing polyester conveyor belts

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396

Storage

Store under normal conditions of 60° to $80^\circ F$ (16° to $27^\circ C$) and 40 to 50% R.H. in

the original carton.

Shelf Life

To obtain best performance, use this product within 18 months from date of manufacture.

Product Use

All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.

Warranty and Limited Remedy

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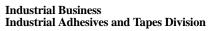
Limitation of Liability

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ISO 9001:2000

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001:2000 standards.





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40% pre-consumer

10% post-consumer